



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBW6205G13531-3G**

**Job Sheet 185191**



**Part No:** RBW6205G13531-3G

**Job Qty:** 2 ea

**Part Name:** Screw Assembly



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 10/23/18

**Job Tracking No:**

**Due Date:** 12/17/18

**Created By:** Patrick Lussier

**Type:** Stock

**Description:**

**Note:** DWG RBW6205G13531-3G REV 0 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 2 Ea  | 12/17/18   | 12/17/18 | 0.00      | 0.00    | Start Up Container    |           |             |
| 100   | Purchasing         | 2 pcs | 12/17/18   | 12/17/18 | 0.00      | 0.00    | Purchasing            |           | DEC 04 2018 |
| 110   | Packaging          | 2 pcs | 12/17/18   | 12/17/18 | 0.00      | 0.00    | Packaging2            |           | DEC 04 2018 |
| 120   | QC                 | 2 pcs | 12/17/18   | 12/17/18 | 0.00      | 0.00    | QC6                   |           | DEC 10 2018 |
| 130   | Packaging          | 2 pcs | 12/17/18   | 12/17/18 | 0.00      | 0.00    | Packaging3            |           | DEC 11 2018 |
| 140   | QC21-SA            | 2 Ea  | 12/17/18   | 12/17/18 | 0.00      | 0.00    | QC21                  |           | DEC 11 2018 |

Part Op 100 - 1- Issue P/O to Arrow Tech Machine Works P/O# 041364 2- Manufacture RBW6205G13531-3G as per Descriptions: DWG 3- Certificate of conformity is required

Oct 23. 2018 R L

### Job BOM

| Part / Item       | Component Name | Quantity    | Operation             | Container |
|-------------------|----------------|-------------|-----------------------|-----------|
| RBW6205G13531-3GP | Screw Assembly | 2 Ea (1 ea) | 90-Start up Operation | 5134637   |

### Job Allocations

| Operation             | Component Part    | Required | Inventory | Allocated |
|-----------------------|-------------------|----------|-----------|-----------|
| 90-Start up Operation | RBW6205G13531-3GP | 2        | 0         | 0         |

### Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.  
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Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Plex 10/23/18 3:13 PM dart.Lussier.Patrick

**Container No:** S134638



**Part:** RBW6205G13531-3G

**Job No:** 185191

**Serial No/Batch:** S134638

**Revision:** 0

**Inspector:**

**Exp Date:**

**Instructions:**

Date: 12/04/18

2000  
100  
200





Dart Aerospace Ltd.  
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Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO041364**

**Supplier:** ARR002-VU  
Arrow Tech Machine Works  
29751 E. Enid Road,  
Unit C  
Eugene, OR 97402 USA  
Phone: 541-780-6938  
Fax: 458-215-4938

**PO No:** PO041364  
**PO Date:** 10/16/18  
**Due Date:** 12/17/18

**Purchase Order**  
**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Ship To:**

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

*Revision*

## **Items**

| Line Item                                                    | Job    | Part              | Supplier Part No | Item No | Description                                                      | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD)    | Extended Price     |
|--------------------------------------------------------------|--------|-------------------|------------------|---------|------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|---------------------|--------------------|
| 1                                                            | 185188 | RBW6205G11451-3GP |                  |         | Clamp<br>As Per Dwg<br>RBW6205G11451-3G Rev. 1                   | Firmed | -       | 12/17/18 | 16 Ea          | 0 Ea              | 16 Ea   | \$131.00/Ea         | \$2,096.00         |
| Line Item Note RBW6205G15231-3G TOP LEVEL (RBW6205G11231-3G) |        |                   |                  |         |                                                                  |        |         |          |                |                   |         |                     |                    |
| 2                                                            | 185189 | RBW6205G11751-3GP |                  |         | Guide<br>As Per Dwg<br>RBW6205G11751-3G Rev 2                    | Firmed | -       | 12/17/18 | 2 Ea           | 0 Ea              | 2 Ea    | \$1,048.00/Ea       | \$2,096.00         |
| Line Item Note RBW6205G15231-3G TOP LEVEL (RBW6205G11231-3G) |        |                   |                  |         |                                                                  |        |         |          |                |                   |         |                     |                    |
| 3                                                            | 185190 | RBW6205G13231-3GP |                  |         | Arm Assembly<br>As Per Dwg<br>RBW6205G13231-3G Rev. 1            | Firmed | -       | 12/17/18 | 6 Ea           | 0 Ea              | 6 Ea    | \$313.00/Ea         | \$1,878.00         |
| Line Item Note RBW6205G13831-3G TOP LEVEL (RBW6205G11231-3G) |        |                   |                  |         |                                                                  |        |         |          |                |                   |         |                     |                    |
| 4                                                            | 185191 | RBW6205G13531-3GP |                  |         | Screw Assembly<br>As per Dwg<br>RBW6205G13531-3G                 | Firmed | -       | 12/17/18 | 2 Ea           | 0 Ea              | 2 Ea    | \$939.00/Ea         | \$1,878.00         |
| Line Item Note RBW6205G13831-3G TOP LEVEL (RBW6205G11231-3G) |        |                   |                  |         |                                                                  |        |         |          |                |                   |         |                     |                    |
| 5                                                            | 185192 | RBW6205G12731-3GP |                  |         | Upper Plate<br>Assembly<br>As Per Dwg<br>RBW6205G12731-3G Rev. 3 | Firmed | -       | 12/17/18 | 2 Ea           | 0 Ea              | 2 Ea    | \$939.00/Ea         | \$1,878.00         |
| Line Item Note RBW6205G13831-3G TOP LEVEL (RBW6205G11231-3G) |        |                   |                  |         |                                                                  |        |         |          |                |                   |         |                     |                    |
| 6                                                            | 185193 | RBW6205G13151-3GP |                  |         | Lower Plate<br>As Per Dwg<br>RBW6205G13151-3G Rev. A             | Firmed | -       | 12/17/18 | 2 Ea           | 0 Ea              | 2 Ea    | \$939.00/Ea         | \$1,878.00         |
| Line Item Note RBW6205G13831-3G TOP LEVEL (RBW6205G11231-3G) |        |                   |                  |         |                                                                  |        |         |          |                |                   |         |                     |                    |
|                                                              |        |                   |                  |         |                                                                  |        |         |          |                |                   |         | <b>Grand Total:</b> | <b>\$11,704.00</b> |

Siop

case ordered.







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**PURCHASE ORDER**  
**PO041364**

**Order Notes**

## Procurement Quality Clauses

A005 RIGHT OF ENTRY  
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)  
A012 CHEMICAL AND PHYSICAL TEST REPORTS  
A016 PERSONNEL QUALIFICATION  
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)  
A026 CERTIFICATION OF MATERIAL CONFORMANCE  
A041 QUALITY MANAGEMENT SYSTEM  
A042 DART NOTIFICATION BY SUPPLIER  
A043 RETENTION OF QUALITY DOCUMENT  
  
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM  
  
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

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PHGE Machineworks dba  
Arrowtech Machineworks  
29751 E Enid Rd. Unit C  
Eugene, Oregon 97402  
Phone: (541) 780-6938  
Fax: (458) 215-4938

## Packing Slip

NO: 329

Date: 11/29/2018  
PO Ref: 041400,041364  
Ship via: Fedex Priority

Bill To:  
Dart Aerospace  
1270 Aberdeen St. Hawkesbury, ON  
CANADA K6A 1K7

Ship To:  
Dart Aerospace  
1271 Aberdeen St. Hawkesbury, ON  
CANADA K6A 1K8

| Qty  | Item                 | Part No.           | 400 | 364 |
|------|----------------------|--------------------|-----|-----|
| 24 ✓ | CLAMP                | ✓ RBW6205G11451-3G | 8   | 16  |
| 3 ✓  | GUIDE                | ✓ RBW6205G11751-3G | 1   | 2   |
| 9 ✓  | ARM ASSEMBLY         | ✓ RBW6205G13231-3G | 3   | 6   |
| 3 ✓  | SCREW ASSEMBLY       | ✓ RBW6205G13531-3G | 1   | 2   |
| 3 ✓  | UPPER PLATE ASSEMBLY | ✓ RBW6205G12731-3G | 1   | 2   |
| 3 ✓  | LOWER PLATE ASSEMBLY | ✓ RBW6205G13151-3G | 1   | 2   |

Received by:

Packaged by:

Checked by:

J.M.L.

B.E.

Thank You







**ARROW TECH MACHINE WORKS**

## **Certificate of Conformance**

Your Purchase Order No:041364

Dated: 11/29/2018

Our Order / Job No:041364-4AWT

Order Qty:2

Part Name:SCREW ASSEMBLY

Part Number: RBW6205G13531-3G

Lot Size:N/A

Ship Date: 11/29/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6205G13531-3G

Rev:0

Material Size and Type: -3,-5/ 1018 STEEL

Material Specifications: STEEL: ASTM A108, ASTM A29

Heat Treatment: N/A

Plating/Finish: ZINC PLATE: ASTM B633 TYPE I, SC 2

**Mercury Contamination:** The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: \_\_\_\_\_

11/29/18

Signed: \_\_\_\_\_

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**PHGE Machine Works LLC dba Arrow Tech Machine Works**  
**29751 E. Enid Rd. Unit C Eugene, Oregon 97402**  
**Main: (541) 780-6938 | Fax: (458) 215-4938**  
**[www.atechmachineworks.com](http://www.atechmachineworks.com)**

